What is claimed is:

1. A vibration-isolating bushing comprising an inner cylinder having a bulge portion bulging out in an axially central area thereof in an axially square direction, an outer cylinder disposed outside of the inner cylinder in a spaced relation, and a rubber-like elastomer interposed between the inner cylinder and the outer cylinder, wherein the inner cylinder is composed of a metal pipe and an annular cover constituting the bulge portion provided on an outer periphery of an axially central part of the metal pipe;

the metal pipe has a knurling provided on the outer periphery of the axially central part thereof;

the annular cover is secured to the outer periphery of the metal pipe inclusive of the knurling by molding of a synthetic resin; and

the rubber-like elastomer is vulcanization molded to the inner cylinder at its outer periphery so as to enwrap the cover therein.

2. The vibration-isolating bushing as set forth in claim 1, wherein the metal pipe is provided with a serration at least at its one axial edge surface and hardened by quenching.

3. The vibration-isolating bushing as set forth in claim 2, wherein the quenching is cementation quenching.